

are to be taken seriously. In some cases, serious injury or death has resulted from disregarding similar warnings.

Throughout this manual keep in mind 2 conventions. "Front" refers to the front of the ATC. The front of any component, such as the engine, is the end which faces toward the front of the ATC. The "left-" and "right-hand" side refer to the position of the parts as viewed by a rider sitting on the seat facing forward. For example, the throttle lever is on the right-hand side and the shift lever is on the left-hand side. These rules are simple, but even experienced mechanics occasionally become disoriented.

### SERVICE HINTS

Most of the service procedures covered are straightforward and can be performed by anyone reasonably handy with tools. It is suggested, however, that you consider your own capabilities carefully before attempting any operation involving major disassembly of the engine.

Some operations, for example, require the use of a press. It would be wiser to have these performed by a shop equipped for such work, rather than to try to do the job yourself with makeshift equipment. Other procedures require precise measurements. Unless you have the skills and equipment required, it would be better to have a qualified repair shop make the measurements for you.

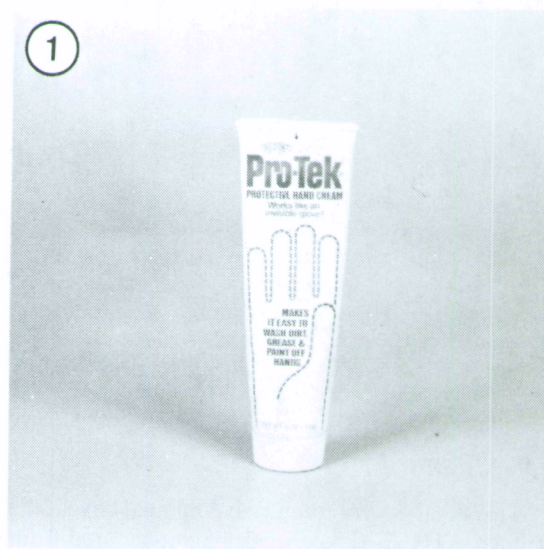
There are many items available that can be used on your hands before and after working on your ATC. A little preparation prior to getting "all greased up" will help when cleaning up later.

Before starting out, work Vaseline, soap or a product such as Pro-Tek (Figure 1) onto your forearms, into your hands and under your fingernails and cuticles. This will make cleanup a lot easier.

For cleanup, use a waterless hand soap such as Sta-Lube and then finish up with powdered Boraxo and a fingernail brush.

Repairs go much faster and easier if the ATC is clean before you begin work. There are special cleaners, such as Gunk or Bel-Ray Degreaser, for washing the engine and related parts. Just spray or brush on the cleaning solution, let it stand, then rinse it away with a garden hose. Clean all oily or greasy parts with cleaning solvent as you remove them.

A number of solvents can be used to remove old dirt, oil and grease. Kerosene is readily available and comparatively inexpensive. Another inexpensive solvent similar to kerosene is ordinary



diesel fuel. Both of these solvents have a very high temperature flash point (they have to be very hot in order to ignite and catch fire) and can be used safely in any adequately ventilated area away from open flames (this includes pilot lights on home water heaters and clothes driers that are sometimes located in the garage).

### WARNING

*Never use gasoline as a solvent. Gasoline is extremely volatile and contains tremendously destructive potential energy. The slightest spark from metal parts accidentally hitting or a tool slipping could cause a fatal explosion. Work in well ventilated area and keep a fire extinguisher, rated for gasoline fires, handy in any case.*

Special tools are required for some repair procedures. These may be purchased at a dealer, rented from a tool rental dealer or fabricated by a mechanic or machinist (often at a considerable savings).

Much of the labor charged for repairs made by dealers is for the removal and disassembly of other parts to reach the defective unit. You can often save money by removing the defective part yourself and then taking it to a dealer for repair.

Once you have decided to tackle the job yourself, read the entire section in this manual which pertains to it, making sure you have identified the proper section. Study the illustrations and text until you have a good idea of what is involved in completing the job satisfactorily. If special tools



are required, make arrangements to get them before you start. It is frustrating and time-consuming to get partly into a job and then be unable to complete it.

Simple wiring checks can be easily made at home, but a knowledge of electronics is almost a necessity for performing tests with complicated electronic testing gear.

During disassembly of parts keep a few general cautions in mind. Force is rarely needed to get things apart. If parts are a tight fit, such as a bearing in a case, there is usually a tool designed to separate them. Never use a screwdriver to pry apart parts with machined surfaces such as crankcase halves. You will mar the surfaces and end up with leaks.

Make diagrams (or take a Polaroid picture) wherever similar-appearing parts are found. For instance, crankcase bolts are often not the same length. You may think you can remember where everything came from, but mistakes are costly. There is also the possibility you may be sidetracked and not return to work for days or even weeks, in which interval carefully laid out parts may have become disturbed.

Tag all similar internal parts for location and mark all mating parts for position. Record number and thickness of any shims as they are removed. Small parts such as bolts can be identified by placing them in plastic sandwich bags. Seal and label them with masking tape.

Wiring should be tagged with masking tape and marked as each wire is removed. Again, do not rely on memory alone.

Protect finished surfaces from physical damage or corrosion. Keep gasoline off painted surfaces.

Frozen or very tight bolts and screws can often be loosened by soaking with penetrating oil, such as WD-40 or Liquid Wrench, then sharply striking the bolt head a few times with a hammer and punch (or screwdriver for screws). Avoid heat unless absolutely necessary, since it may melt, warp or remove the temper from many parts.

No parts, except those assembled with a press fit, require unusual force during assembly. If a part is hard to remove or install, find out why before proceeding.

Cover all openings after removing parts to keep dirt, small tools, etc., from falling in.

When assembling 2 parts, start all fasteners, then tighten evenly.

Wiring connections and brake components should be kept clean and free of grease and oil.

When assembling parts, be sure all shims and washers are installed exactly as they came out.

Whenever a rotating part butts against a stationary part, look for a shim or washer. Use new gaskets if there is any doubt about the condition of the old ones. A thin coat of oil on gaskets may help them seal effectively.

Heavy grease can be used to hold small parts in place if they tend to fall out during assembly. However, keep grease and oil away from electrical and brake components.

High spots may be sanded off a piston with sandpaper, but fine emery cloth and oil will do a much more professional job.

Carbon can be removed from the head, the piston crown and the exhaust port with a dull screwdriver. *Do not* scratch the surfaces. Wipe off the surface with a clean cloth when finished.

The carburetor is best cleaned by disassembling it and soaking the parts in a commercial carburetor cleaner. Never soak gaskets and rubber parts in these cleaners. Never use wire to clean out jets and air passages; they are easily damaged. Use compressed air to blow out the carburetor only if the float has been removed first.

A baby bottle makes a good measuring device for adding oil to the engine, transmission or forks. Get one that is graduated in fluid ounces and cubic centimeters. After it has been used for this purpose, do not let a small child drink out of it as there will always be an oil residue in it.

Take your time and do the job right. Do not forget that a newly rebuilt engine must be broken in the same as a new one. Keep the rpm within the limits given in your owner's manual when you get back in the dirt or sand.

## TORQUE SPECIFICATIONS

Torque specifications throughout this manual are given in Newton meters (N•m) and foot pounds (ft.-lb.). Newton meters have been adopted in place of meter kilograms (mkg) in accordance with the International Modernized Metric System. Tool manufacturers offer torque wrenches calibrated in Newton meters and Sears has a Craftsman line calibrated in both values.

Existing torque wrenches calibrated in meter kilograms can be used by performing a simple conversion. All you have to do is move the decimal point one place to the right; for example, 4.7 mkg = 47 N•m. This conversion is sufficient for use in this manual even though the exact mathematical conversion is 3.5 mkg = 34.3 N•m.

## SAFETY FIRST

Professional mechanics can work for years and never sustain a serious injury. If you observe a few

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